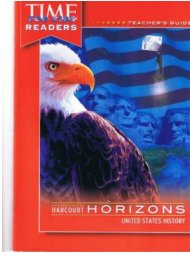


## Harcourt Horizons U.S. History Time for Kids Readers Teacher's Guide



### Book Review

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