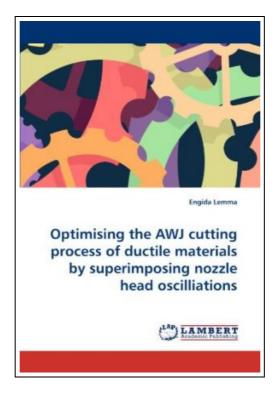
Optimising the AWJ cutting process of ductile materials by superimposing nozzle head oscilliations



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