

## Special processing techniques (2nd edition general higher Eleventh Five-year national planning materials)



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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 140 Publisher: Xi'an Electronic Science and Technology Pub. Date :2011-02-01 version 2. which the special processing technology (2nd edition) by Zhou Xuguang editor in chief. is divided into seven chapters. including mechanical mold commonly used in electrical discharge machining. electrochemical machining. ultrasonic processing. laser processing and other special processing technology. focusing on the EDM and WEDM of the basic principles of general processing rules. processing technology and examples. Book is both special processing theory and the specific processing technology. with examples form about EDM machine tool positioning. clamping. process parameter selection and other operations skills. points and programming. Book is practical. illustrated. and with a more specific process instance. Special processing technology (2nd edition) suitable for universities and colleges mold. machinery. numerical control technology and other professional materials and EDM. WEDM operators of vocational training. books. also available in the mold manufacturing industry professional reference. Contents: Chapter 1 Introduction 1.1 Machining of the concept of 1.2 special processing characteristics and development 1.3 Machining classification Chapter EDM basic principles and equipment 2.1 EDM's physical nature and characteristics 2.1.1 EDM physical essence 2.1.2 EDM. WEDM characteristics of 2.2 EDM Introduction 2.2.1 machine type. size. classification 2.2.2 EDM structure 2.3 WEDM machine Introduction 2.3.1 Machine classification. model 2.3.2 speed wire EDM Introduction 2.3.3 wire cutting bed Description 2.3.4 EDM common features exercises Chapter EDM rule 3.1 EDM common terms 3.2 affect the material discharge corrosion Yinsu 3.3 EDM rule 3.3.1 processing speed of the main factors 3.3.2 Yingxiang electrode loss of the main factors 3.3.3 affect the surface roughness of the main factors 3.3.4 affecting the machining accuracy of the main factors 3.3.5 EDM surface change layer and the mechanical..

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